

Application:

IDEM Limit switches are designed to be mounted for position sensing of moving applications e.g. guard doors, conveyors, machine beds, elevators etc. They are available with linear plungers, rotary levers or roller plungers and either slow or snap action contacts. All contact blocks are positively operated to satisfy IEC 60947-5-1.

Operation:

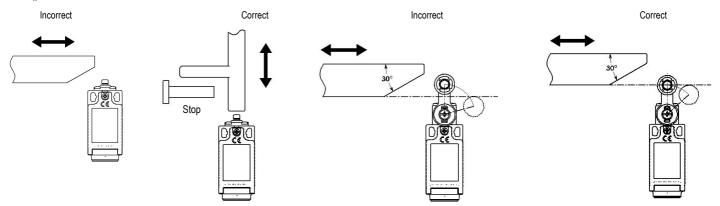
Operation of the switches is achieved by a sliding actuation of the moving object to cause deflection of the switch plungers or levers. For safety applications it is important that the moving object does not pass completely over the switch actuators so as to cause the actuator to return to its original position.

Installation guide: Correct Mounting of Limit Switches is critical to obtain optimum performance and ensure safety reliability.

Installation of all switches must be in accordance with a risk assessment for the individual application.

Installation must only be carried out by competent personnel and in accordance with these instructions.

- Never use the switch as a mechanical stop. Ensure that the actuator is protected from mechanical shock. 1
- 2 For switches with Linear actuators the actuating direction and force from the moving object should be applied in line with the axis of the plunger.
- 3 For switches with Rotary actuators or rollers the operating cam from the moving object should be designed such that the switch is never operated beyond it's over travel position. Always use a 30 degree tapered actuating cam.
- 4 The heads of the switch can be rotated to obtain the best switch orientation by removing the 4 head screws and rotating the head through 90 degrees. Always ensure the 4 head screws are tightened to 1Nm to ensure switch robustness.

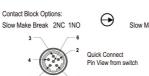


- Always ensure that when fitting electrical conductors that they are routed correctly an do not interfere with the switch cover during fitting 5.
- Maximum conductor size is 1.5 sq.mm, contact terminal tightening torque is 1Nm. 6.
- Tightening torque for the lid screw is and cable glands is1Nm to maintain IP rating.
- 7 Always use M4 mounting bolts and ensure 2Nm tightening torque for robust fitting.
- The safety functions and mechanics must be tested regularly. For applications were infrequent guard access is foreseeable, the system must have a manual function test to detect a 8. possible accumulation of faults. At least once per month for PLe Cat3/4 or once per year for PLd Cat3 (ISO13849-1). Where possible it is recommended that the control system of the machine demands and monitors these tests, and stops or prevents the machine from starting if the test is not done. (See ISO14119).

Maintenance:

Every Month: Check switch actuator and body for signs of mechanical damage and wear. Replace any switch showing damage. Every 6 Months: Isolate power and remove cover. Check screw terminal tightness and check for signs of moisture ingress. Never attempt to repair any switch.

Contact Blocks /Connections:



; 1	Quick Connect (QC) ½" UNF 6 Way Male	Switch Circuit	Quick Connect (QC) M12 8 Way Male (on Flying Lead 250mm Pin view from switch
	1 5	11 / 12	1 7
6	2 6	21/22 or 23/24	6 5
	3 4	33/34 or 31/32	4 3

Technical Specification:

\wedge		Original Instructions.	
Max. Switching Speed	250mm/s	Fixing	2 x M4
Rated Impulse Withstand Volt	2500VAC	Conduit Entry	M20 or 1/2" NPT
Rated Insulation Voltage	300VAC	Vibration	IEC 68-2-6, 10-55Hz 0.35mm
Thermal Current (Ith)	10A	Electrical Life Expectancy at full load	100,000 Cycle min.
Min Current	5V, 5mA, DC	Mechanical Life Expectancy	2,500,000 Cycles
Actuation Force /Torque for Positive Opening	12N. linear types 1.0Nm. rotary types	Operating Temperature	Min25°C Max 80°C
Utilization Category	AC15 A300 240V. 3A.	Enclosure Protection	IP67
Positive Opening Operation	NC Contacts	Roller Material	Various Polymers Steels
Conforming to standards	ISO14119 IEC947-5-1 UL60947-5-1 EN50047 ISO13849-1	Case Material	UL approved glass-filled plastic

WARNING: DO NOT DEFEAT, TAMPER, OR BYPASS THE SAFETY FUNCTION. FAILURE TO DO SO CAN RESULT IN DEATH OR SERIOUS INJURY.

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AVERTISSMENT: NE PAS DESACTIVER, MODIFIER, RETIRER, OU CONTOURNER CETI INTERVERROUILLAGE IL PEUT EN RESULTER DES

LSPS Series - IEC Safety Limit Switches EN 50047					
0mm 2.50 3.50 6 11-12 33-34	0mm 2.50 3.50 6 11-12 21-22 33-34 3	0mm 420 420 10 11-12 21-22 33-34			
0mm 2.50 3.50 6 11.12 31.32 31.32 3NC 0mm 2.50 3.50 6 0mm 2.50 3.50 6 11.12 1.12 0mm 2.50 3.50 6 0mm 3.50 7 0mm 3.5	0 2NC/INO 0 11-12 31-32 31-32 3NC 0 11-12 31-32 3NC 0 11-12 3NC 0 11-12 3NC 0 11-12 3NC	$ \begin{array}{c} $			
Sales Numbers Pin Plunger Contacts M20 ½"NPT QD 2NC 1NO 171001 171002 171003 3NC 171004 171005 171006 1NC 1NO Snap 171007 171008 171009	Sales Numbers Roller Plug Contacts M20 ½*NPT 2NC 1NO 171010 171011 171012 3NC 171013 171014 171015 1NC 1NO Snap 171016 171017 171018	← 23-24 2.59 Sales Numbers Hinge(Eaver Contacts M20 ½NPT QD 2NC 1NO 171019 171020 171021 3NC 171022 171023 171024 1NC 1NO Snap 171025 171026 171027			
0mm 5.59 7.50 10 11-12 21-22 33-34	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$			
0 mm 5.50 7.50 10 11·12 31·32 3NC → 11·12 3NC → 11·12 → 23·24 ← 11·12 → 23·24 ← 11·12	$ \begin{array}{c} $	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$			
Sales Numbers Long Hinge Lever Contacts M20 ½"NPT QD 2NC 1NO 171028 171029 171030 3NC 171031 171032 171033 1NC 1NO Snap 171034 171035 171036	Sales Number No No Contacts M20 ½"NPT QD 2NC 1NO 171037 171038 171039 3NC 171040 171041 171042 1NC 1NO Snap 171043 171044 171045	Sales Numbers Large Roller Lever Contacts M20 ½"NPT QD 2NC 1NO 171046 171047 171048 3NC 171049 171050 171051 1NC 1NO Snap 171052 171053 171054			
85" 45" 25" 0 25" 45" 85" 11-12 21-22 33-34 35 2NC/INO	85 [*] 45 [*] 25 [*] 0 25 [*] 45 [*] 85 [*] 11-12 21-22 33-34 215 [*] 35 [*] 2NC/INO	80° 30° 15° 0 15° 30° 80° 11-12 21-22 33-34 20° 20° 20° 20°			
85' 45' 25' 0 25' 45' 85' 11-12 21-22 31-32 3NC 85' 46' 33' 0 33' 44' 85'	65° 45° 25° 0 25° 45° 65° 11.12 21.22 31.32 3NC	80° 30° 15° 0 15° 30° 60° 11-12 21-22 31-32 3NC 60° 35° 0° 0 20° 35° 60°			
$\rightarrow 11-12$ $\rightarrow 23-24$ $\leftarrow 11-12$ $\leftarrow 23-24$ $\leftarrow 11-12$ $\leftarrow 10^{-}$ 10^{-} $(SNAP)$	$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	→ 11-12 → 23-24 ← 11-12 → 23-24 → 23-24 → 15' 15' → INC (INC) (SMAT)			
Sales Numbers Adjustable Roller Lever Contacts M20 ½'NPT QD 2NC 1NO 171055 171056 171057 3NC 171058 171059 171060 1NC 1NO Snap 171061 171062 171063	Sales Numbers Rod Lever Contacts M20 ½"NPT QD 2NC 1NO 171064 171065 171066 3NC 171067 171068 171069 1NC 1NO Snap 171070 171071 171072	Sales Numbers Spring Lever Contacts M20 ½"NPT QD 2NC 1NO 171091 171092 171093 3NC 171094 171095 171096 1NC 1NO Snap 171097 171098 171099			
$ \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c}$	$ \begin{array}{c} $	Dutline dimensions - Body housing			
Sales Numbers Cats Whisker Contacts M20 ½"NPT QD 2NC 1NO 171073 171074 171075 3NC 171076 171077 171078	Sales Numbers Plastic Spring Lever Contacts M20 ½*NPT QD 2NC 1NO 171082 171083 171084 3NC 171085 171086 171087	Safety Classification and Reliability Data: Mechanical Reliability B10d 2.5 x 10 ⁶ operations at 100mA load			
INC INO Snap 171079 171080 171081 Information with regard to UL Standards: Type 1 Enclosures 120V 60A Making 6A Braking PE >0.38 (100.000 cycles) 24/	5. Electrical Rating: A300 240V.ac 3A. (6,000 cycles)	ISO 13849-1 Up to PLe depending upon system architecture Safety Data – Annual Usage 8 cycles per hour / 24 hours per day / 365 days MTTFd 356 years			

. (0,0 Cyc :5) 120V. 60A. Making 6A. Braking PF >0.38 (100,000 cycles). 240V. 10A. carry only. Use 16 - 12AWG copper conductors, rated 90°C minimum. Intended for same polarity use and one polymeric conduit connection.

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